



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

D3393-041

Job Sheet 194776



Part No: D3393-041

Job Qty: 4 pcs

Part Name: Battery Lock



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 5/8/19

Job Tracking No:

Due Date: 6/7/19

Created By: Jennifer Renwick

Type: SOLD

Description:

Note: DWG D3393 REV A IPP Rev:A New Issue 05-11-22 JLM

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	Sign-off
					Setup Hrs	Run Hrs		
100	Small Fab - 1	4 pcs	6/7/19		0.00	1.15	Small Fab - 1	JUN 17 2019
							Small Fab - 2	
							Small Fab - 3	
							Small Fab - 4	
							Small Fab - 5	
							Small Fab - 6	
							Small Fab - 7	
110	Large Fab - Welded Assy-2- B4B	4 pcs	6/7/19		0.00	0.42	Large Fab - 1 - B4B	EL
							Large Fab - 10 - B4B	
							Large Fab - 2 - B4B	
							Large Fab - 3 - B4B	
							Large Fab - 4 - B4B	
							Large Fab - 5 - B4B	
							Large Fab - 6 - B4B	
							Large Fab - 7 - B4B	
							Large Fab - 8 - B4B	
120	QC 9	4 pcs	6/7/19		0.00	0.00	QC 9 - 10	JUN 18 2019
							QC 9 - 18	
							QC 9 - 24	
							QC 9 - 43	
							QC 9 - 50	
							QC 9 - 9	
130	Small Fab - 2 - B4B	4 pcs	6/7/19		0.00	1.15	Small Fab - 1 - B4B	JUN 18 2019
							Small Fab - 2 - B4B	
							Small Fab - 3 - B4B	
							Small Fab - 4 - B4B	
							Small Fab - 5 - B4B	
							Small Fab - 6 - B4B	
							Small Fab - 7 - B4B	
140	QC 5	4 pcs	6/7/19		0.00	0.00	QC 5 - 10	
							QC 5 - 12	
							QC 5 - 17	
							QC 5 - 18	
							QC 5 - 19	
							QC 5 - 22	
							QC 5 - 24	
							QC 5 - 3	
							QC 5 - 43	
							QC 5 - 49	
							QC 5 - 51	
							QC 5 - 58	

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150	Packaging 3-1 - Stock - B4B	4 pcs	6/7/19	0.00 0.00	QC 5 - 68	
					QC 5 - 9	
					QC 5 - 50	
					QC 5 - 30	
					QC 5 - 40	
					Packaging 3 - 1 - B4B	
					Packaging 3 - 2 - B4B	
					Packaging 3 - 3 - B4B	
					Packaging 3 - 4 - B4B	
					Packaging 3 - 5 - B4B	
					Packaging 3 - 6 - B4B	
					Packaging 3 - 7 - B4B	
					Packaging 3 - 8 - B4B	
					Packaging 3 - 9 - B4B	
					Packaging 3 - 10 - B4B	
					Packaging 3 - 11 - B4B	
					Packaging 3 - 12 - B4B	
					Packaging 3 - 13 - B4B	
					Packaging 3 - 14 - B4B	
					Packaging 3 - 15 - B4B	
					Packaging 3 - 16 - B4B	
					Packaging 3 - 17 - B4B	
					Packaging 3 - 18 - B4B	
					Packaging 3 - 19 - B4B	
					Packaging 3 - 20 - B4B	
					Packaging 3 - 21 - B4B	
					Packaging 3 - 22 - B4B	
					Packaging 3 - 23 - B4B	pc ST501
					Packaging 3 - 24 - B4B	
					Packaging 3 - 25 - B4B	
					Packaging 3 - 26 - B4B	
					Packaging 3 - 27 - B4B	
					Packaging 3 - 28 - B4B	
					Packaging 3 - 29 - B4B	
					Packaging 3 - 30 - B4B	
					Packaging 3 - 31 - B4B	
					Packaging 3 - 32 - B4B	
					Packaging 3 - 33 - B4B	
					Packaging 3 - 34 - B4B	
					Packaging 3 - 35 - B4B	
					Packaging 3 - 36 - B4B	
160	QC 21 - SA	4 pcs	6/7/19	0.00 0.00	QC 21 - SA - 21	
					QC 21 - SA - 70	
					QC 21 - SA - 53	

Part Op 100 - (Small Fab) ATTN: - CHECK IF KEYED ALIKE OR KEYED DIFFERENT 1-Open D3373-1 lock package. Keep keys, Descriptions: lock body, lock body nut, flat cam and lock barrel. Discard the rest. Identify as D3369-5 3-Assemble D3393-041 as per Dwg D3393. Insert lock body and fasten

110 - (Weld per dwg A/R S.S. rod Batch: _____) Tack Weld lock shaft to flat cam of a Max 1/8" Long QtyPart

Number Description Batch A/RN/A SS Rod _____

120 - (QC9- Inspect visual per QSI004- Fusion Welds)

130 - (Small Fab) Apply Crazy Glue to cap and press into Body 9567K21 Batch: _____

140 - (QC5- Inspect part completeness to step on W/O)

150 - (Identify as per dwg & Stock Location: _____)

160 - (QC21- Final Inspection - Work Order Release)

Job BOM

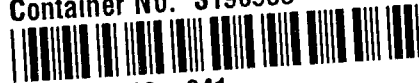
Part / Item	Component Name	Quantity	Operation	Container
5/16WC	Washer	8 Ea (2 ea)	100-Small Fab - 1	8156551
9567K21	Polyethelene Cap	8 Ea (2 ea)	100-Small Fab - 1	5019013
D2728-7	Dart Logo Label	4 (1 ea)	100-Small Fab - 1	
D3369-5	Spacer	4 pcs (1 ea)	100-Small Fab - 1	A133594
D3373-1	Cam Lock	4 pcs (1 ea)	100-Small Fab - 1	5166989
D3393-1	Battery Lock Casing	4 pcs (1 ea)	100-Small Fab - 1	5166989
D3393-3	Cam Lock Shaft	4 pcs (1 ea)	130-Small Fab - 2 - B4B	5166565

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
100-Small Fab - 1	5/16WC	8	706	0
	9567K21	8	53	0
	D2728-7	4	0	0
	D3369-5	4	8	0
	D3373-1	4	20	0
	D3393-1	4	6	0
130-Small Fab - 2 - B4B	D3393-3	4	8	0
Part Specifications				
Specifications could not be found.				

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Container No: S190966



Part: D3393-041

Job No: 194776

Serial No/Batch: S190966

Revision: A

Inspector:

Exp Date:

Instructions: Various STC's

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

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